

## Conceptual Design Of Chemical Processes Manual Solution

The European Symposium on Computer Aided Process Engineering (ESCAPE) series presents the latest innovations and achievements of leading professionals from the industrial and academic communities. The ESCAPE series serves as a forum for engineers, scientists, researchers, managers and students to present and discuss progress being made in the area of Computer Aided Process Engineering (CAPE). European industries large and small are bringing innovations into our lives, whether in the form of new technologies to address environmental problems, new products to make our homes more comfortable and energy efficient or new therapies to improve the health and well-being of European citizens. Moreover, the European Industry needs to undertake research and technological initiatives in response to humanity's "Grand Challenges", described in the declaration of Lund, namely, Global Warming, Tightening Supplies of Energy, Water and Food, Ageing Societies, Public Health, Pandemics and Security. Thus, the Technical Theme of ESCAPE 21 will be "Process Systems Approaches for Addressing Grand Challenges in Energy, Environment, Health, Bioprocessing & Nanotechnologies".

Sustainability of Products, Processes and Supply Chains: Theory and Applications presents the recent theoretical developments and applications on the interface between

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sustainability and process systems engineering. It offers a platform for cutting-edge, holistic analyses of key challenges associated with computer-aided tools for incorporating sustainability principles and approaches into the design and operations of multi-scale process systems, ranging from molecular and products systems, to energy and chemical processes, and supply chains. Presents recent theoretical developments and applications on the interface between sustainability engineering and process engineering Offers cutting-edge, holistic analyses of key challenges associated with computer-aided tools for incorporating sustainability principles and approaches into the design and operations of multi-scale process systems Brings together the perspectives of leading researchers to stimulate innovative thinking in terms of sustainability Applications in Design and Simulation of Sustainable Chemical Processes addresses the challenging applications in designing eco-friendly but efficient chemical processes, including recent advances in chemistry and catalysis that rely on renewable raw materials. Grounded in the fundamental knowledge of chemistry, thermodynamics, chemical reaction engineering and unit operations, this book is an indispensable resource for developing and designing innovating chemical processes by employing computer simulations as an efficient conceptual tool. Targeted to graduate and post graduate students in chemical engineering, as well as to professionals, the book aims to advance their skills in process innovation and conceptual design. The work completes the book Integrated Design and Simulation of Chemical Processes by

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Elsevier (2014) authored by the same team. Includes comprehensive case studies of innovative processes based on renewable raw materials Outlines Process Systems Engineering approach with emphasis on systematic design methods Employs steady-state and dynamic process simulation as problem analysis and flowsheet creation tool Applies modern concepts, as process integration and intensification, for enhancing the sustainability

An Applied Guide to Process and Plant Design is a guide to process plant design for both students and professional engineers. The book covers plant layout and the use of spreadsheet programmes and key drawings produced by professional engineers as aids to design; subjects which are usually learned on the job rather than in education. You will learn how to produce smarter plant design through the use of computer tools, including Excel and AutoCAD, "What If Analysis", statistical tools, and Visual Basic for more complex problems. The book also includes a wealth of selection tables, covering the key aspects of professional plant design which engineering students and early-career engineers tend to find most challenging. Professor Moran draws on over 20 years' experience in process design to create an essential foundational book ideal for those who are new to process design, compliant with both professional practice and the IChemE degree accreditation guidelines. Explains how to deliver a process design that meets both business and safety criteria Covers plant layout and the use of spreadsheet programmes and key drawings as aids to design Includes a comprehensive set of

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selection tables, covering those aspects of professional plant design which early-career designers find most challenging

The use of control systems is necessary for safe and optimal operation of industrial processes in the presence of inevitable disturbances and uncertainties. Plant-wide control (PWC) involves the systems and strategies required to control an entire chemical plant consisting of many interacting unit operations. Over the past 30 years, many tools and methodologies have been developed to accommodate increasingly larger and more complex plants. This book provides a state-of-the-art of techniques for the design and evaluation of PWC systems. Various applications taken from chemical, petrochemical, biofuels and mineral processing industries are used to illustrate the use of these approaches. This book contains 20 chapters organized in the following sections: Overview and Industrial Perspective Tools and Heuristics Methodologies Applications Emerging Topics With contributions from the leading researchers and industrial practitioners on PWC design, this book is key reading for researchers, postgraduate students, and process control engineers interested in PWC.

This book offers a comprehensive coverage of process simulation and flowsheeting, useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design, Process Simulation, Process Engineering, Plant Design, and Process Control courses. The main concepts related to process simulation and application tools are presented and discussed in the framework

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of typical problems found in engineering design. The topics presented in the chapters are organized in an inductive way, starting from the more simplistic simulations up to some complex problems.

A complete overview and considerations in process equipment design Handling and storage of large quantities of materials is crucial to the chemical engineering of a wide variety of products. Process Equipment Design explores in great detail the design and construction of the containers – or vessels – required to perform any given task within this field. The book provides an introduction to the factors that influence the design of vessels and the various types of vessels, which are typically classified according to their geometry. The text then delves into design and other considerations for the construction of each type of vessel, providing in the process a complete overview of process equipment design.

Aimed at presenting a systematic design of biorefineries, the book initiates with an overview about relevance and applications explained through origin of raw materials, transformation routes and products. Then, concepts as hierarchy, sequencing and integration are considered which helps in generating a sustainable and strategic design of biorefineries. Further, framework for biorefineries based on techno-economic, environmental and social aspects is analyzed with examples to show the applications. Finally, some mass, energy and economic indices are considered to assess the biorefinery sustainability and key challenges for future development of biorefineries.

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Key Features Presents current state-of the-art of the biorefineries design and analyses for in depth understanding of biofuels and biomaterials Explores conceptual design of processes Concepts discussed with strong engineering approach, including design strategies and techno-economic analyses Includes bio-based materials, natural products and food products in the biorefinery concept Presentation of structured method to calculate indices of performance of biorefineries

Sustainability in the Design, Synthesis and Analysis of Chemical Engineering Processes is an edited collection of contributions from leaders in their field. It takes a holistic view of sustainability in chemical and process engineering design, and incorporates economic analysis and human dimensions. Ruiz-Mercado and Cabezas have brought to this book their experience of researching sustainable process design and life cycle sustainability evaluation to assist with development in government, industry and academia. This book takes a practical, step-by-step approach to designing sustainable plants and processes by starting from chemical engineering fundamentals. This method enables readers to achieve new process design approaches with high influence and less complexity. It will also help to incorporate sustainability at the early stages of project life, and build up multiple systems level perspectives. Ruiz-Mercado and Cabezas' book is the only book on the market that looks at process sustainability from a chemical engineering fundamentals perspective. Improve plants, processes and products with sustainability in mind; from conceptual design to life cycle assessment

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Avoid retro fitting costs by planning for sustainability concerns at the start of the design process Link sustainability to the chemical engineering fundamentals

Historically, regulations governing chemical use have often focused on widely used chemicals and acute human health effects of exposure to them, as well as their potential to cause cancer and other adverse health effects. As scientific knowledge has expanded there has been an increased awareness of the mechanisms through which chemicals may exert harmful effects on human health, as well as their effects on other species and ecosystems. Identification of high-priority chemicals and other chemicals of concern has prompted a growing number of state and local governments, as well as major companies, to take steps beyond existing hazardous chemical federal legislation. Interest in approaches and policies that ensure that any new substances substituted for chemicals of concern are assessed as carefully and thoroughly as possible has also burgeoned. The overarching goal of these approaches is to avoid regrettable substitutions, which occur when a toxic chemical is replaced by another chemical that later proved unsuitable because of persistence, bioaccumulation, toxicity, or other concerns. Chemical alternative assessments are tools designed to facilitate consideration of these factors to assist stakeholders in identifying chemicals that may have the greatest likelihood of harm to human and ecological health, and to provide guidance on how the industry may develop and adopt safer alternatives. A Framework to Guide Selection of Chemical Alternatives develops and demonstrates a decision

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framework for evaluating potentially safer substitute chemicals as primarily determined by human health and ecological risks. This new framework is informed by previous efforts by regulatory agencies, academic institutions, and others to develop alternative assessment frameworks that could be operationalized. In addition to hazard assessments, the framework incorporates steps for life-cycle thinking - which considers possible impacts of a chemical at all stages including production, use, and disposal - as well as steps for performance and economic assessments. The report also highlights how modern information sources such as computational modeling can supplement traditional toxicology data in the assessment process. This new framework allows the evaluation of the full range of benefits and shortcomings of substitutes, and examination of tradeoffs between these risks and factors such as product functionality, product efficacy, process safety, and resource use. Through case studies, this report demonstrates how different users in contrasting decision contexts with diverse priorities can apply the framework. This report will be an essential resource to the chemical industry, environmentalists, ecologists, and state and local governments.

The book presents, in a unified manner, various crystallization design methods. It discusses in detail the geometric framework for representing complex phase behavior involving multiple solutes, enantiomers, hydrates, compounds, polymorphs, and solid solutions through visualization of high-dimensional phase diagrams. It also describes how the impact of transport processes is accounted for using kinetically controlled

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process paths.

This is the eBook of the printed book and may not include any media, website access codes, or print supplements that may come packaged with the bound book. The Concise, Easy-to-Use Guide to Designing Chemical Process Equipment and Evaluating Its Performance Trends such as shale-gas resource development call for a deeper understanding of chemical engineering equipment and design. Chemical Process Equipment Design complements leading texts by providing concise, focused coverage of these topics, filling a major gap in undergraduate chemical engineering education. Richard Turton and Joseph A. Shaeiwitz present relevant design equations, show how to analyze operation of existing equipment, and offer a practical methodology for designing new equipment and for solving common problems. Theoretical derivations are avoided in favor of working equations, practical computational strategies, and approximately eighty realistic worked examples. The authors identify which equation applies to each situation, and show exactly how to use it to design equipment. By the time undergraduates have worked through this material, they will be able to create preliminary designs for most process equipment found in a typical chemical plant that processes gases and/or liquids. They will also learn how to evaluate the performance of that equipment, even when operating conditions differ from the design case. Coverage includes Process fluid mechanics: designing and evaluating pumps, compressors, valves, and other piping systems Process heat transfer: designing and evaluating heat

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exchange equipment Separation equipment: understanding fundamental relationships underlying separation devices, designing them, and assessing their performance Reactors: basic equations and specific issues relating to chemical reactor equipment design and performance Other equipment: preliminary analysis and design for pressure vessels, simple phase-separators (knock-out drums), and steam ejectors This guide draws on fifty years of innovative chemical engineering instruction at West Virginia University and elsewhere. It complements popular undergraduate textbooks for practical courses in fluid mechanics, heat transfer, reactors, or separations; supports senior design courses; and can serve as a core title in courses on equipment design. "Vent Collection System, Design and Safety to Viscosity-Gravity-Contrast, Estimation" This text explains the concepts behind process design. It uses a case study approach, guiding readers through realistic design problems, and referring back to these cases at the end of each chapter. Throughout, the author uses shortcut techniques that allow engineers to obtain the whole focus for a design in a very short period (generally less than two days).

This practical how-to-do book deals with the design of sustainable chemical processes by means of systematic methods aided by computer simulation. Ample case studies illustrate generic creative issues, as well as the efficient use of simulation techniques, with each one standing for an important issue taken from practice. The didactic approach guides readers from basic knowledge to mastering complex flow-sheets,

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starting with chemistry and thermodynamics, via process synthesis, efficient use of energy and waste minimization, right up to plant-wide control and process dynamics. The simulation results are compared with flow-sheets and performance indices of actual industrial licensed processes, while the complete input data for all the case studies is also provided, allowing readers to reproduce the results with their own simulators. For everyone interested in the design of innovative chemical processes. With growing global competition, the process industries must spare no effort in insuring continuous process improvement in terms of Increasing profitability; Conservation of resources and Prevention of pollution. The question is how can engineers achieve these goals for a given process with numerous units and streams? Until recently conventional approaches to process design and operation put emphasis only on individual units and parts of the process. A more powerful integrated approach was lacking. The new field of Process Integration looks towards the processing plant as a whole in its attempt to find solutions and improvements. Research over the past two decades has resulted in many techniques that allow engineers to better understand complex facilities and significantly enhance their performance. This textbook presents a comprehensive and authoritative treatment of the concepts, tools and applications of Process Integration. Emphasis is given to systematic ways of analyzing process performance. Graphical, algebraic and mathematical procedures are presented in detail. In addition to covering the fundamentals of the subject, the book also includes

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numerous case studies and examples that illustrate how Process Integration is solving actual industrial problems. Systematic methodology for analyzing the process as an integrated system, identifying global insights of the process, and generating optimum strategies and solutions Proper mix of fundamental principles, insightful tools, and industrial applications Generic techniques that are applicable to a wide variety of processing facilities Packed with case studies, practical tools, charts, tables, and performance criteria Extensive bibliography to provide ready access to process integration literature Excellent review of state-of-the-art technology, development trends, and future research directions

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

This book is a pioneering effort by two of the world's top researchers. The authors have fashioned a text which develops models, the basis for software tools for conceptual design. The book clearly addresses both analysis and design with sharp attention to supplying mathematical correctness and providing physical insight. A software supplement accompanies

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the text in a student version.

Volume 23 of *Advances in Chemical Engineering* covers the active field of process synthesis. There are currently three prevalent approaches to complex process synthesis strategies: heuristics-based selection, geometric representation, and optimization methods. This volume addresses a variety of these synthesis strategies for process subsystems, representing only a sample of the state-of-the-art of process synthesis research. The five papers in this volume address quite different process subsystems and application areas but still combine basic concepts related to a systematic approach. All five of the papers develop successful synthesis methods for their respective cutting-edge applications. As a group, the papers serve to highlight many unresolved issues in process synthesis and also provide guidelines for future research. Considers current approaches to process synthesis problems Examines areas of possible future research Articles written by leading experts in the field

*The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More* More than ever, effective design is the focal point of sound chemical engineering. *Analysis, Synthesis, and Design of Chemical Processes, Third Edition*, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch

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scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

As the range of feedstocks, process technologies and products expand, biorefineries will become increasingly complex manufacturing systems. Biorefineries and Chemical Processes: Design, Integration and Sustainability Analysis presents process modelling and integration, and whole system life cycle analysis tools for the synthesis, design, operation and sustainable development of biorefinery and chemical processes. Topics covered include: Introduction: An introduction to the concept and development of biorefineries. Tools: Included here are the methods for detailed economic and environmental impact analyses; combined economic value

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and environmental impact analysis; life cycle assessment (LCA); multi-criteria analysis; heat integration and utility system design; mathematical programming based optimization and genetic algorithms. Process synthesis and design: Focuses on modern unit operations and innovative process flowsheets. Discusses thermochemical and biochemical processing of biomass, production of chemicals and polymers from biomass, and processes for carbon dioxide capture. Biorefinery systems: Presents biorefinery process synthesis using whole system analysis. Discusses bio-oil and algae biorefineries, integrated fuel cells and renewables, and heterogeneous catalytic reactors. Companion website: Four case studies, additional exercises and examples are available online, together with three supplementary chapters which address waste and emission minimization, energy storage and control systems, and the optimization and reuse of water. This textbook is designed to bridge a gap between engineering design and sustainability assessment, for advanced students and practicing process designers and engineers.

The first guide to compile current research and frontline developments in the science of process intensification (PI), *Re-Engineering the Chemical Processing Plant* illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

This book contains 182 papers presented at the 12th Symposium of Computer Aided Process

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Engineering (ESCAPE-12), held in The Hague, The Netherlands, May 26-29, 2002. The objective of ESCAPE-12 is to highlight advances made in the development and use of computing methodologies and information technology in the area of Computer Aided Process Engineering and Process Systems Engineering. The Symposium addressed six themes: (1) Integrated Product&Process Design; (2) Process Synthesis & Plant Design; (3) Process Dynamics & Control; (4) Manufacturing & Process Operations; (5) Computational Technologies; (6) Sustainable CAPE Education and Careers for Chemical Engineers. These themes cover the traditional core activities of CAPE, and also some wider conceptual perspectives, such as the increasing interplay between product and process design arising from the often complex internal structures of modern products; the integration of production chains creating the network structure of the process industry and optimization over life span dimensions, taking sustainability as the ultimate driver.

This is the first book dedicated to the entire field of integrated chemical processes, covering process design, analysis, operation and control of these processes. Both the editors and authors are internationally recognized experts from different fields in industry and academia, and their contributions describe all aspects of intelligent integrations of chemical reactions and physical unit operations such as heat exchange, separational operations and mechanical unit operations. As a unique feature, the book also introduces new concepts for treating different integration concepts on a generalized basis. Of great value to a broad audience of researchers and engineers from industry and academia.

Chemicals from Biomass: Integrating Bioprocesses into Chemical Production

Complexes for Sustainable Development helps engineers optimize the development of

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new chemical and polymer plants that use renewable resources to replace the output of goods and services from existing plants. It also discusses the conversion of those existing plants into faci

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. \* Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. \* Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. \* Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

This book is an update of a successful first edition that has been extremely well received by the experts in the chemical process industries. The authors explain both the theory and the practice of optimization, with the focus on the techniques and

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software that offer the most potential for success and give reliable results. Applications case studies in optimization are presented with new examples taken from the areas of microelectronics processing and molecular modeling. Ample references are cited for those who wish to explore the theoretical concepts in more detail.

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment

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Emphasis on sustainable development for the future of process industries  
Conceptual Design of Chemical Processes McGraw-Hill Science, Engineering & Mathematics

A comprehensive and example oriented text for the study of chemical process design and simulation Chemical Process Design and Simulation is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers

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both processes with conventional organic chemicals and processes with more complex materials such as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, Chemical Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software.

An immense treasure trove containing hundreds of equipment symptoms, arranged so as to allow swift identification and elimination of the causes. These rules of thumb are the result of preserving and structuring the immense knowledge of experienced engineers collected and compiled by the author - an experienced engineer himself - into an invaluable book that helps younger engineers find their way from symptoms to causes. This sourcebook is unrivalled in its depth and breadth of coverage, listing five important aspects for each piece of equipment: \* area of application \* sizing guidelines \* capital cost including difficult-to-find installation factors \* principles of good practice, and \* good approaches to troubleshooting. Extensive cross-referencing takes into account that some items of equipment are used for many different purposes, and covers not only the most familiar types, but special care has been taken to also include less common ones. Consistent terminology and SI units are used throughout the book, while a detailed index quickly and reliably directs readers, thus aiding engineers in their everyday work at chemical plants: from keywords to solutions in a matter of minutes.

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This book deals with the design and integration of chemical processes, emphasizing the conceptual issues that are fundamental to the creation of the process. Chemical process design requires the selection of a series of processing steps and their integration to form a complete manufacturing system. The text emphasizes both the design and selection of the steps as individual operations and their integration. Also, the process will normally operate as part of an integrated manufacturing site consisting of a number of processes serviced by a common utility system. The design of utility systems has been dealt with in the text so that the interactions between processes and the utility system and interactions between different processes through the utility system can be exploited to maximize the performance of the site as a whole. Chemical processing should form part of a sustainable industrial activity. For chemical processing, this means that processes should use raw materials as efficiently as is economic and practicable, both to prevent the production of waste that can be environmentally harmful and to preserve the reserves of raw materials as much as possible. Processes should use as little energy as economic and practicable, both to prevent the build-up of carbon dioxide in the atmosphere from burning fossil fuels and to preserve reserves of fossil fuels. Water must also be consumed in sustainable quantities that do not cause deterioration in the quality of the water source and the long-term quantity of the reserves. Aqueous and atmospheric emissions must not be environmentally harmful, and solid waste to landfill must be avoided. Finally, all aspects

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of chemical processing must feature good health and safety practice. It is important for the designer to understand the limitations of the methods used in chemical process design. The best way to understand the limitations is to understand the derivations of the equations used and the assumptions on which the equations are based. Where practical, the derivation of the design equations has been included in the text. The book is intended to provide a practical guide to chemical process design and integration for undergraduate and postgraduate students of chemical engineering, practicing process designers and chemical engineers and applied chemists working in process development. Examples have been included throughout the text. Most of these examples do not require specialist software and can be performed on spreadsheet software. Finally, a number of exercises have been added at the end of each chapter to allow the reader to practice the calculation procedures.

There are many comprehensive design books, but none of them provide a significant number of detailed economic design examples of typically complex industrial processes. Most of the current design books cover a wide variety of topics associated with process design. In addition to discussing flowsheet development and equipment design, these textbooks go into a lot of detail on engineering economics and other many peripheral subjects such as written and oral skills, ethics, "green" engineering and product design. This book presents general process design principles in a concise readable form that can be easily comprehended by students and engineers when developing effective flow sheet and control structures. Ten detailed case studies presented illustrate an in-depth and quantitative way the application of these general

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principles. Detailed economic steady-state designs are developed that satisfy economic criterion such as minimize total annual cost of both capital and energy or return on incremental capital investment. Complete detailed flow sheets and Aspen Plus files are provided. Then conventional PI control structures are developed and tested for their ability to maintain product quality during disturbances. Complete Aspen Dynamics files are provided of the dynamic simulations.

Over the last 20 years, fundamental design concepts and advanced computer modeling have revolutionized process design for chemical engineering. Team work and creative problem solving are still the building blocks of successful design, but new design concepts and novel mathematical programming models based on computer-based tools have taken out much of the guess-work. This book presents the new revolutionary knowledge, taking a systematic approach to design at all levels.

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

A coherent, concise and comprehensive course in the statistics needed for a modern career in chemical engineering; covers all of the concepts required for the American Fundamentals of Engineering examination. This book shows the reader how to develop and test models, design experiments and analyse data in ways easily applicable through readily available software

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tools like MS Excel® and MATLAB®. Generalized methods that can be applied irrespective of the tool at hand are a key feature of the text. The reader is given a detailed framework for statistical procedures covering: · data visualization; · probability; · linear and nonlinear regression; · experimental design (including factorial and fractional factorial designs); and · dynamic process identification. Main concepts are illustrated with chemical- and process-engineering-relevant examples that can also serve as the bases for checking any subsequent real implementations. Questions are provided (with solutions available for instructors) to confirm the correct use of numerical techniques, and templates for use in MS Excel and MATLAB can also be downloaded from [extras.springer.com](http://extras.springer.com). With its integrative approach to system identification, regression and statistical theory, *Statistics for Chemical and Process Engineers* provides an excellent means of revision and self-study for chemical and process engineers working in experimental analysis and design in petrochemicals, ceramics, oil and gas, automotive and similar industries and invaluable instruction to advanced undergraduate and graduate students looking to begin a career in the process industries.

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